



**Star Plastic Industries**

**Format No : QA-021:F01:00**

**Effective date : 15/05/2020**

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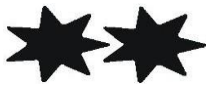
**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1109

Drawing no.- Cont.(SPI-4-163/00) / Cap(SPI-4-164/00)

Customer name	
Product name	100 ml Fusion cont.& cap
Product type	Container: Injection Moulded, Cap : Injection Moulded
MOC Container	PP
MOC Cap	HDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container( <b>Body</b> )	50.40 mm $\pm$ 0.5 mm
Outer Diameter of Container ( <b>Collar</b> )	55.40 mm $\pm$ 0.5 mm
Outer diameter of Container ( <b>Neck With Thread</b> )	52.50 mm $\pm$ 0.50 mm
Inner Diameter of Container	48.60 mm $\pm$ 0.50 mm
Container ht. without Cap	62.60 mm $\pm$ 0.5 mm
Container ht. with Cap	64.50 mm $\pm$ 0.5 mm
Container weight	12.50 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	55.00 mm $\pm$ 0.5 mm
Outer Diameter of Cap <b>Ring</b>	54.30 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	51.60 mm $\pm$ 0.5 mm
Cap ht.	15.20 mm $\pm$ 0.5 mm
Cap weight	5.90 gms $\pm$ 0.5 gms
Container wall thickness	1.0 mm $\pm$ 0.1 mm
Container capacity	100 CC
Container brim level	117 CC

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**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1110

Drawing no.- Cont.(SPI-4-165) / Cap(SPI-4-166)

Customer name	
Product name	250 ml Fusion cont.& cap
Product type	Container: Injection Moulded, Cap : Injection Moulded
MOC Container	PP
MOC Cap	HDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container( <b>Body</b> )	65.90 mm $\pm$ 0.5 mm
Outer Diameter of Container ( <b>Collar</b> )	73.00 mm $\pm$ 0.5 mm
Outer diameter of Container ( <b>Neck With Thread</b> )	69.00 mm $\pm$ 0.50 mm
Inner Diameter of Container	63.90 mm $\pm$ 0.50 mm
Container ht. without Cap	82.90 mm $\pm$ 0.5 mm
Container ht. with Cap	84.70 mm $\pm$ 0.5 mm
Container weight	24.80 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	72.40 mm $\pm$ 0.5 mm
Outer Diameter of Cap <b>Ring</b>	71.80 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	67.70 mm $\pm$ 0.5 mm
Cap ht.	15.00 mm $\pm$ 0.5 mm
Cap weight	9.20 gms $\pm$ 0.5 gms
Container wall thickness	1.0 mm $\pm$ 0.1 mm
Container capacity	250 CC
Container brim level	264 CC

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