



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1033

Drawing no.- Cont.(SPI-4-061/00) / Cap(SPI-4-129/00)

Customer name	
Product name	50 B Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	37.20 mm \pm 0.5 mm
Label Diameter of Container	34.50 mm \pm 0.5 mm
Neck Inner Diameter of Container	21.40 mm \pm 0.5 mm
Container ht. without Cap	61.30 mm \pm 0.5 mm
Container ht. with Cap	62.50 mm \pm 0.5 mm
Container weight	6.00 gms. \pm 0.5 gms
Outer Diameter of Cap	33.30 mm \pm 0.5 mm
Inner Diameter of Cap	31.50 mm \pm 0.5 mm
Thread Inner Diameter of Cap	29.50 mm \pm 0.5 mm
Cap ht.	11.30 mm \pm 0.5 mm
Cap weight	1.6 gms \pm 0.3 gms
Induction Wad Diameter	30.30 mm \pm 0.1 mm
Induction Wad Thickness	0.70 \pm 0.1 mm
Container wall thickness	0.8 mm \pm 0.1 mm
Container capacity	50 ML
Container brim level	52 ML

QA OFFICER SIGN & STAMP	
DATE	