



**Star Plastic Industries**

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**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1034

Drawing no.- Cont.(SPI-4-062/00) / Cap(SPI-4-115/00) / Plug(SPI-4-138/00)

Customer name	
Product name	75 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	53.50 mm $\pm$ 0.5 mm
Label Diameter of Container	47.50 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	37.00 mm $\pm$ 0.5 mm
Container ht. without Cap	69.20 mm $\pm$ 0.5 mm
Container ht. with Cap	71.00 mm $\pm$ 0.5 mm
Container weight	12.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	50.50 mm $\pm$ 0.5 mm
Inner Diameter of Cap	48.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	46.00 mm $\pm$ 0.5 mm
Cap ht.	12.40 mm $\pm$ 0.5 mm
Cap weight	4.0 gms $\pm$ 0.3 gms
Plug Outer Diameter (Collar)	43.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	37.50 mm $\pm$ 0.5 mm
Plug Height	6.25 mm $\pm$ 0.5 mm
Plug Weight	1.65 gms $\pm$ 0.5 gms
Induction Wad Diameter	47.20 mm $\pm$ 0.5 mm
Induction Wad Thickness	0.70 mm $\pm$ 0.5 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	75 ML
Container brim level	120 ML

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Specification no.- SPI-1035	Drawing no.- Cont.(SPI-4-063/00) / Cap(SPI-4-115/00) / Plug(SPI-4-138/00)
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Customer name	
Product name	100 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	54.50 mm $\pm$ 0.5 mm
Label Diameter of Container	48.50 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	37.00 mm $\pm$ 0.5 mm
Container ht. without Cap	84.00 mm $\pm$ 0.5 mm
Container ht. with Cap	85.80 mm $\pm$ 0.5 mm
Container weight	14.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	50.50 mm $\pm$ 0.5 mm
Inner Diameter of Cap	48.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	46.00 mm $\pm$ 0.5 mm
Cap ht.	12.40 mm $\pm$ 0.5 mm
Cap weight	4.0 gms $\pm$ 0.3 gms
Plug Outer Diameter (Collar)	43.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	37.50 mm $\pm$ 0.5 mm
Plug Height	6.25 mm $\pm$ 0.5 mm
Plug Weight	1.65 gms $\pm$ 0.5 gms
Induction Wad Diameter	47.20 mm $\pm$ 0.5 mm
Induction Wad Thickness	0.70 mm $\pm$ 0.5 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	100 ML
Container brim level	150 ML

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Specification no.- SPI-1036	Drawing no.- Cont.(SPI-4-064/01) / Cap(SPI-4-116/00) / Plug(SPI-4-139/00)
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Customer name	
Product name	250 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	68.50 mm $\pm$ 0.5 mm
Label Diameter of Container	63.00 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	50.80 mm $\pm$ 0.5 mm
Container ht. without Cap	91.00 mm $\pm$ 0.5 mm
Container ht. with Cap	94.00 mm $\pm$ 0.5 mm
Container weight	18.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	62.80 mm $\pm$ 0.5 mm
Inner Diameter of Cap	61.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	59.00 mm $\pm$ 0.5 mm
Cap ht.	14.80 mm $\pm$ 0.5 mm
Cap weight	6.2 gms $\pm$ 0.3 gms
Plug Outer Diameter (Collar)	57.00 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	51.50 mm $\pm$ 0.5 mm
Plug Height	6.25 mm $\pm$ 0.5 mm
Plug Weight	2.65 gms $\pm$ 0.5 gms
Induction Wad Diameter	59.90 mm $\pm$ 0.5 mm
Induction Wad Thickness	0.70 mm $\pm$ 0.5 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	250 ML
Container brim level	270 ML

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Specification no.- SPI-1037	Drawing no.- Cont.(SPI-4-065/00) / Cap(SPI-4-117/00) / Plug(SPI-4-140/00)
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Customer name	
Product name	500 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	81.00 mm $\pm$ 1.0 mm
Label Diameter of Container	74.00 mm $\pm$ 1.0 mm
Neck Inner Diameter of Container	60.60 mm $\pm$ 1.0 mm
Container ht. without Cap	121.50 mm $\pm$ 1.0 mm
Container ht. with Cap	124.40 mm $\pm$ 1.0 mm
Container weight	30.00 gms. $\pm$ 1.0 gms
Outer Diameter of Cap	75.30 mm $\pm$ 0.5 mm
Inner Diameter of Cap	73.20 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	71.20 mm $\pm$ 0.5 mm
Cap ht.	16.70 mm $\pm$ 0.5 mm
Cap weight	9.1 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	68.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	60.80 mm $\pm$ 0.5 mm
Plug Height	6.70 mm $\pm$ 0.5 mm
Plug Weight	3.40 gms $\pm$ 0.5 gms
Induction Wad Diameter	72.00 mm $\pm$ 0.1 mm
Induction Wad Thickness	0.55 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	500 ML
Container brim level	510 ML

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Specification no.- SPI-1038	Drawing no.- Cont.(SPI-4-066/00) / Cap(SPI-4-118/00) / Plug(SPI-4-141/00)
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Customer name	
Product name	850 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	106.00 mm $\pm$ 1.0 mm
Label Diameter of Container	97.00 mm $\pm$ 1.0 mm
Neck Inner Diameter of Container	76.20 mm $\pm$ 1.0 mm
Container ht. without Cap	123.00 mm $\pm$ 1.0 mm
Container ht. with Cap	125.50 mm $\pm$ 1.0 mm
Container weight	50.00 gms. $\pm$ 1.0 gms
Outer Diameter of Cap	92.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	90.50 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	88.50 mm $\pm$ 0.5 mm
Cap ht.	18.90 mm $\pm$ 0.5 mm
Cap weight	13.90 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	87.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	77.30 mm $\pm$ 0.5 mm
Plug Height	9.00 mm $\pm$ 0.5 mm
Plug Weight	6.00 gms $\pm$ 0.5 gms
Induction Wad Diameter	88.90 mm $\pm$ 0.1 mm
Induction Wad thickness	0.80 mm $\pm$ 0.1 mm
Container wall thickness	1.0 mm $\pm$ 0.1 mm
Container capacity	850 ML
Container brim level	860 ML

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Specification no.- SPI-1039	Drawing no.- Cont.(SPI-4-067/00) / Cap(SPI-4-118/00) / Plug(SPI-4-141/00)
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Customer name	
Product name	1000 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	106.00 mm $\pm$ 1.5 mm
Label Diameter of Container	97.00 mm $\pm$ 1.5 mm
Neck Inner Diameter of Container	76.20 mm $\pm$ 1.5 mm
Container ht. without Cap	160.00 mm $\pm$ 1.5 mm
Container ht. with Cap	162.00 mm $\pm$ 1.5 mm
Container weight	55.00 gms. $\pm$ 1.5 gms
Outer Diameter of Cap	92.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	90.50 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	88.50 mm $\pm$ 0.5 mm
Cap ht.	18.90 mm $\pm$ 0.5 mm
Cap weight	13.90 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	87.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	77.30 mm $\pm$ 0.5 mm
Plug Height	9.00 mm $\pm$ 0.5 mm
Plug Weight	6.00 gms $\pm$ 0.5 gms
Induction Wad Diameter	88.90 mm $\pm$ 0.1 mm
Induction Wad thickness	0.80 mm $\pm$ 0.1 mm
Container wall thickness	1.0 mm $\pm$ 0.1 mm
Container capacity	1000 ML
Container brim level	1135 ML

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Specification no.- SPI-1040	Drawing no.- Cont.(SPI-4-068/00) / Cap(SPI-4-118/00) / Plug(SPI-4-141/00)
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Customer name	
Product name	1250 C Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White – Masterbatch
Container colour & colourant	White – Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	106.00 mm $\pm$ 1.5 mm
Label Diameter of Container	97.00 mm $\pm$ 1.5 mm
Neck Inner Diameter of Container	76.20 mm $\pm$ 1.5 mm
Container ht. without Cap	188.50 mm $\pm$ 1.5 mm
Container ht. with Cap	190.50 mm $\pm$ 1.5 mm
Container weight	70.00 gms. $\pm$ 1.5 gms
Outer Diameter of Cap	92.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	90.50 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	88.50 mm $\pm$ 0.5 mm
Cap ht.	18.90 mm $\pm$ 0.5 mm
Cap weight	13.90 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	87.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	77.30 mm $\pm$ 0.5 mm
Plug Height	9.00 mm $\pm$ 0.5 mm
Plug Weight	6.00 gms $\pm$ 0.5 gms
Induction Wad Diameter	88.90 mm $\pm$ 0.1 mm
Induction Wad thickness	0.80 $\pm$ 0.1 mm
Container wall thickness	1.0 mm $\pm$ 0.1 mm
Container capacity	1250 ML
Container brim level	1320 ML

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