



**Star Plastic Industries**

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**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1041

Drawing no.- Cont.(SPI-4-069/00) / Cap(SPI-4-119/00)

Customer name	
Product name	62 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	47.20 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	30.20 mm $\pm$ 0.5 mm
Container ht. without Cap	52.50 mm $\pm$ 0.5 mm
Container ht. with Cap	53.60 mm $\pm$ 0.5 mm
Container weight	8.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	40.35 mm $\pm$ 0.5 mm
Inner Diameter of Cap	38.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	36.00 mm $\pm$ 0.5 mm
Cap ht.	13.10 mm $\pm$ 0.5 mm
Cap weight	2.60 gms $\pm$ 0.5 gms
Induction Wad Diameter	36.70 mm $\pm$ 0.1 mm
Induction Wad thickness	0.75 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	62 ML
Container brim level	70 ML

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**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1043	Drawing no.- Cont.(SPI-4-071/00) / Cap(SPI-4-115/00) / Plug(SPI-4-138/00)
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Customer name	
Product name	100 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	54.00 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	37.00 mm $\pm$ 0.5 mm
Container ht. without Cap	76.10 mm $\pm$ 0.5 mm
Container ht. with Cap	77.80 mm $\pm$ 0.5 mm
Container weight	14.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	50.50 mm $\pm$ 0.5 mm
Inner Diameter of Cap	48.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	46.00 mm $\pm$ 0.5 mm
Cap ht.	12.40 mm $\pm$ 0.5 mm
Cap weight	4.0 gms $\pm$ 0.3 gms
Plug Outer Diameter (Collar)	43.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	37.50 mm $\pm$ 0.5 mm
Plug Height	6.25 mm $\pm$ 0.5 mm
Plug Weight	1.65 gms $\pm$ 0.5 gms
Induction Wad Diameter	47.20 mm $\pm$ 0.1 mm
Induction Wad thickness	0.70 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	125 ML
Container brim level	155 ML

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Specification no.- SPI-1044

Drawing no.- Cont.(SPI-4-072/00) / Cap(SPI-4-119/00)

Customer name	
Product name	125 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	47.40 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	30.20 mm $\pm$ 0.5 mm
Container ht. without Cap	92.00 mm $\pm$ 0.5 mm
Container ht. with Cap	93.30 mm $\pm$ 0.5 mm
Container weight	14.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	40.35 mm $\pm$ 0.5 mm
Inner Diameter of Cap	38.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	36.00 mm $\pm$ 0.5 mm
Cap ht.	13.10 mm $\pm$ 0.5 mm
Cap weight	2.60 gms $\pm$ 0.5 gms
Induction Wad Diameter	36.70 mm $\pm$ 0.1 mm
Induction Wad thickness	0.75 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	125 ML
Container brim level	135 ML

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Specification no.- SPI-1045	Drawing no.- Cont.(SPI-4-073/00) / Cap(SPI-4-116/00) / Plug(SPI-4-139/00)
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Customer name	
Product name	250 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	69.70 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	50.50 mm $\pm$ 0.5 mm
Container ht. without Cap	85.70 mm $\pm$ 0.5 mm
Container ht. with Cap	87.70 mm $\pm$ 0.5 mm
Container weight	22.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	62.80 mm $\pm$ 0.5 mm
Inner Diameter of Cap	61.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	59.00 mm $\pm$ 0.5 mm
Cap ht.	14.80 mm $\pm$ 0.5 mm
Cap weight	6.2 gms $\pm$ 0.3 gms
Plug Outer Diameter (Collar)	57.00 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	51.50 mm $\pm$ 0.5 mm
Plug Height	6.25 mm $\pm$ 0.5 mm
Plug Weight	2.65 gms $\pm$ 0.5 gms
Induction Wad Diameter	59.90 mm $\pm$ 0.5 mm
Induction Wad Thickness	0.70 mm $\pm$ 0.5 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	250 ML
Container brim level	285 ML

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Specification no.- SPI-1046

Drawing no.- Cont.(SPI-4-074/00) / Cap(SPI-4-117/00) / Plug(SPI-4-140/00)

Customer name	
Product name	500 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	85.20 mm $\pm$ 1.0 mm
Neck Inner Diameter of Container	60.00 mm $\pm$ 1.0 mm
Container ht. without Cap	111.20 mm $\pm$ 1.0 mm
Container ht. with Cap	113.70 mm $\pm$ 1.0 mm
Container weight	35.00 gms. $\pm$ 1.0 gms
Outer Diameter of Cap	75.30 mm $\pm$ 0.5 mm
Inner Diameter of Cap	73.20 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	71.20 mm $\pm$ 0.5 mm
Cap ht.	16.70 mm $\pm$ 0.5 mm
Cap weight	9.1 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	68.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	60.80 mm $\pm$ 0.5 mm
Plug Height	6.70 mm $\pm$ 0.5 mm
Plug Weight	3.40 gms $\pm$ 0.5 gms
Induction Wad Diameter	72.00 mm $\pm$ 0.1 mm
Induction Wad Thickness	0.55 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	500 ML
Container brim level	555 ML

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Specification no.- SPI-1047	Drawing no.- Cont.(SPI-4-075/00) / Cap(SPI-4-118/00) / Plug(SPI-4-141/00)
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Customer name	
Product name	1000 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Outer Diameter of Container	104.50 mm $\pm$ 1.5 mm
Neck Inner Diameter of Container	75.50 mm $\pm$ 1.5 mm
Container ht. without Cap	145.80 mm $\pm$ 1.5 mm
Container ht. with Cap	148.30 mm $\pm$ 1.5 mm
Container weight	57.00 gms. $\pm$ 1.5 gms
Outer Diameter of Cap	92.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	90.50 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	88.50 mm $\pm$ 0.5 mm
Cap ht.	18.90 mm $\pm$ 0.5 mm
Cap weight	13.90 gms $\pm$ 0.5 gms
Plug Outer Diameter (Collar)	87.50 mm $\pm$ 0.5 mm
Plug Outer Diameter (Body)	77.30 mm $\pm$ 0.5 mm
Plug Height	9.00 mm $\pm$ 0.5 mm
Plug Weight	6.00 gms $\pm$ 0.5 gms
Induction Wad Diameter	88.90 mm $\pm$ 0.1 mm
Induction Wad thickness	0.80 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	1000 ML
Container brim level	1120 ML

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Specification no.- SPI-1048

Drawing no.- Cont.(SPI-4-076/00) / Cap(SPI-4-120/00)

Customer name	
Product name	1250 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	113.90 mm $\pm$ 1.5 mm
Neck Inner Diameter of Container	74.50 mm $\pm$ 1.5 mm
Container ht. without Cap	164.30 mm $\pm$ 1.5 mm
Container ht. with Cap	166.50 mm $\pm$ 1.5 mm
Container weight	70.75 gms. $\pm$ 1.5 gms
Outer Diameter of Cap	92.00 mm $\pm$ 0.5 mm
Inner Diameter of Cap	89.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	86.00 mm $\pm$ 0.5 mm
Cap ht.	15.40 mm $\pm$ 0.5 mm
Cap weight	13.20 gms $\pm$ 0.5 gms
Induction Wad Diameter	88.35 mm $\pm$ 0.1 mm
Induction Wad thickness	0.75 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	1250 ML
Container brim level	1465 ML

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Specification no.- SPI-1125

Drawing no.- Cont.(SPI-4-070/01) / Cap(SPI-4-119/00)

Customer name	
Product name	85 D Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	47.70 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	30.20 mm $\pm$ 0.5 mm
Container ht. without Cap	68.00 mm $\pm$ 0.5 mm
Container ht. with Cap	69.10 mm $\pm$ 0.5 mm
Container weight	10.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	40.35 mm $\pm$ 0.5 mm
Inner Diameter of Cap	38.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	36.00 mm $\pm$ 0.5 mm
Cap ht.	13.10 mm $\pm$ 0.5 mm
Cap weight	2.60 gms $\pm$ 0.5 gms
Induction Wad Diameter	36.70 mm $\pm$ 0.1 mm
Induction Wad thickness	0.75 mm $\pm$ 0.1 mm
Container wall thickness	0.9 mm $\pm$ 0.1 mm
Container capacity	85 ML
Container brim level	95 ML

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