



**Star Plastic Industries**

**Format No : QA-021:F01:00**

**Effective date : 15/05/2020**

**Page No. : 1 of 1**

**Issued Date : 16/05/2020**

**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1061

Drawing no.- Cont.(SPI-4-089/00) / Cap(SPI-4-123/00)

Customer name	
Product name	150 H Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Container Width with Rib	60.00 mm $\pm$ 0.5 mm
Container Width without Rib	56.90 mm $\pm$ 0.5 mm
Container Thickness	47.30 mm $\pm$ 0.5 mm
Neck Inner Diameter of Container	33.20 mm $\pm$ 0.5 mm
Container ht. without Cap	92.00 mm $\pm$ 0.5 mm
Container ht. with Cap	93.00 mm $\pm$ 0.5 mm
Container weight	20.00 gms. $\pm$ 0.5 gms
Outer Diameter of Cap	45.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	44.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	42.00 mm $\pm$ 0.5 mm
Cap ht.	11.20 mm $\pm$ 0.5 mm
Cap weight	3.00 gms $\pm$ 0.5 gms
Container wall thickness	1.1 mm $\pm$ 0.1 mm
Container capacity	150 ML
Container brim level	210 ML

QA OFFICER SIGN & STAMP	
DATE	



**Star Plastic Industries**

**Format No : QA-021:F01:00**

**Effective date : 15/05/2020**

**Page No. : 1 of 1**

**Issued Date : 16/05/2020**

**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1062

Drawing no.- Cont.(SPI-4-090/00) / Cap(SPI-4-124/00)

Customer name	
Product name	350 H Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Container Width with Rib	78.30 mm $\pm$ 1.0 mm
Container Width without Rib	74.80 mm $\pm$ 1.0 mm
Container Thickness	64.00 mm $\pm$ 1.0 mm
Neck Inner Diameter of Container	52.20 mm $\pm$ 1.0 mm
Container ht. without Cap	106.60 mm $\pm$ 1.0 mm
Container ht. with Cap	107.30 mm $\pm$ 0.5 mm
Container weight	30.00 gms. $\pm$ 1.0 gms
Outer Diameter of Cap	63.60 mm $\pm$ 0.5 mm
Inner Diameter of Cap	62.20 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	60.20 mm $\pm$ 0.5 mm
Cap ht.	13.20 mm $\pm$ 0.5 mm
Cap weight	5.40 gms $\pm$ 0.5 gms
Container wall thickness	1.1 mm $\pm$ 0.1 mm
Container capacity	350 ML
Container brim level	445 ML

QA OFFICER SIGN & STAMP

DATE



**Star Plastic Industries**

**Format No : QA-021:F01:00**

**Effective date : 15/05/2020**

**Page No. : 1 of 1**

**Issued Date : 16/05/2020**

**TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET**

Specification no.- SPI-1063

Drawing no.- Cont.(SPI-4-091/00) / Cap(SPI-4-125/00)

Customer name	
Product name	1250 H Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Container Width with Rib	101.00 mm $\pm$ 1.5 mm
Container Width without Rib	97.00 mm $\pm$ 1.5 mm
Container Thickness	80.50 mm $\pm$ 1.5 mm
Neck Inner Diameter of Container	61.20 mm $\pm$ 0.15 mm
Container ht. without Cap	189.00 mm $\pm$ 1.5 mm
Container ht. with Cap	192.20 mm $\pm$ 1.5 mm
Container weight	80.00 gms. $\pm$ 1.5 gms
Outer Diameter of Cap	79.50 mm $\pm$ 0.5 mm
Inner Diameter of Cap	77.00 mm $\pm$ 0.5 mm
Thread Inner Diameter of Cap	75.00 mm $\pm$ 0.5 mm
Cap ht.	16.80 mm $\pm$ 0.5 mm
Cap weight	10.50 gms $\pm$ 0.5 gms
Container wall thickness	1.1 mm $\pm$ 0.1 mm
Container capacity	1250 ML
Container brim level	1365 ML

QA OFFICER SIGN & STAMP	
DATE	