



Star Plastic Industries

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TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1068

Drawing no.- Cont.(SPI-4-096/00) / Cap(SPI-4-119/00)

Customer name	
Product name	100 J Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	39.80 mm \pm 0.5 mm
Neck Inner Diameter of Container	29.20 mm \pm 0.5 mm
Container ht. without Cap	93.70 mm \pm 0.5 mm
Container ht. with Cap	95.00 mm \pm 0.5 mm
Container weight	9.50 gms. \pm 0.5 gms
Outer Diameter of Cap	40.35 mm \pm 0.5 mm
Inner Diameter of Cap	38.00 mm \pm 0.5 mm
Thread Inner Diameter of Cap	36.00 mm \pm 0.5 mm
Cap ht.	13.10 mm \pm 0.5 mm
Cap weight	2.60 gms \pm 0.5 gms
Induction Wad Diameter	36.70 mm \pm 0.1 mm
Induction Wad thickness	0.75 mm \pm 0.1 mm
Container wall thickness	0.7 mm \pm 0.1 mm
Container capacity	100 ML
Container brim level	104 ML

QA OFFICER SIGN & STAMP	
DATE	