



Star Plastic Industries

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TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1073

Drawing no.- Cont.(SPI-4-112/00) / Cap(SPI-4-128/00)

Customer name	
Product name	60 N Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Outer Diameter of Container	41.60 mm \pm 0.5 mm
Neck Inner Diameter of Container	26.70 mm \pm 0.5 mm
Container ht. without Cap	70.50 mm \pm 0.5 mm
Container ht. with Cap	72.20 mm \pm 0.5 mm
Container weight	10.00 gms. \pm 1.0 gms
Outer Diameter of Cap	38.00 mm \pm 0.5 mm
Inner Diameter of Cap	36.50 mm \pm 0.5 mm
Thread Inner Diameter of Cap	33.60 mm \pm 0.5 mm
Cap ht.	11.50 mm \pm 0.5 mm
Cap weight	2.55 gms \pm 0.5 gms
Induction Wad Diameter	34.70 mm \pm 0.1 mm
Induction Wad thickness	0.50 \pm 0.1 mm
Container wall thickness	0.8 mm \pm 0.1 mm
Container capacity	60 ML
Container brim level	80 ML

QA OFFICER SIGN & STAMP	
DATE	