



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1074	Drawing no.- Cont.(SPI-4-099/00) / Cap(SPI-4-115/00) / Plug(SPI-4-138/00)
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Customer name	
Product name	100 P Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Width of Container	50.80 mm \pm 0.5 mm
Neck Inner Diameter of Container	37.00 mm \pm 0.5 mm
Container ht. without Cap	84.30 mm \pm 0.5 mm
Container ht. with Cap	86.00 mm \pm 0.5 mm
Container weight	16.00 gms. \pm 0.5 gms
Outer Diameter of Cap	50.50 mm \pm 0.5 mm
Inner Diameter of Cap	48.00 mm \pm 0.5 mm
Thread Inner Diameter of Cap	46.00 mm \pm 0.5 mm
Cap ht.	12.40 mm \pm 0.5 mm
Cap weight	4.0 gms \pm 0.3 gms
Plug Outer Diameter (Collar)	43.50 mm \pm 0.5 mm
Plug Outer Diameter (Body)	37.50 mm \pm 0.5 mm
Plug Height	6.25 mm \pm 0.5 mm
Plug Weight	1.65 gms \pm 0.5 gms
Induction Wad Diameter	47.20 mm \pm 0.5 mm
Induction Wad Thickness	0.70 mm \pm 0.5 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	100 ML
Container brim level	125 ML

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Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

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Specification no.- SPI-1076	Drawing no.- Cont.(SPI-4-101/00) / Cap(SPI-4-117/00) / Plug(SPI-4-140/00)
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Customer name	
Product name	500 P Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Width of Container	75.50 mm \pm 1.0 mm
Neck Inner Diameter of Container	61.20 mm \pm 1.0 mm
Container ht. without Cap	119.70 mm \pm 1.0 mm
Container ht. with Cap	122.00 mm \pm 1.0 mm
Container weight	38.00 gms. \pm 1.0 gms
Outer Diameter of Cap	75.30 mm \pm 0.5 mm
Inner Diameter of Cap	73.20 mm \pm 0.5 mm
Thread Inner Diameter of Cap	71.20 mm \pm 0.5 mm
Cap ht.	16.70 mm \pm 0.5 mm
Cap weight	9.1 gms \pm 0.5 gms
Plug Outer Diameter (Collar)	68.50 mm \pm 0.5 mm
Plug Outer Diameter (Body)	60.80 mm \pm 0.5 mm
Plug Height	6.70 mm \pm 0.5 mm
Plug Weight	3.40 gms \pm 0.5 gms
Induction Wad Diameter	72.00 mm \pm 0.1 mm
Induction Wad Thickness	0.55 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	500 ML
Container brim level	560 ML

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DATE	



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Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

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Specification no.- SPI-1075	Drawing no.- Cont.(SPI-4-100/00) / Cap(SPI-4-116/00) / Plug(SPI-4-139/00)
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Customer name	
Product name	250 P Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Width of Container	63.00 mm \pm 0.5 mm
Neck Inner Diameter of Container	51.20 mm \pm 0.5 mm
Container ht. without Cap	91.00 mm \pm 0.5 mm
Container ht. with Cap	93.10 mm \pm 0.5 mm
Container weight	24.00 gms. \pm 0.5 gms
Outer Diameter of Cap	62.80 mm \pm 0.5 mm
Inner Diameter of Cap	61.00 mm \pm 0.5 mm
Thread Inner Diameter of Cap	59.00 mm \pm 0.5 mm
Cap ht.	14.80 mm \pm 0.5 mm
Cap weight	6.2 gms \pm 0.3 gms
Plug Outer Diameter (Collar)	57.00 mm \pm 0.5 mm
Plug Outer Diameter (Body)	51.50 mm \pm 0.5 mm
Plug Height	6.25 mm \pm 0.5 mm
Plug Weight	2.65 gms \pm 0.5 gms
Induction Wad Diameter	59.90 mm \pm 0.5 mm
Induction Wad Thickness	0.70 mm \pm 0.5 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	250 ML
Container brim level	290 ML

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DATE	



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

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Specification no.- SPI-1077

Drawing no.- Cont.(SPI-4-102/00) / Cap(SPI-4-118/00) / Plug(SPI-4-141/00)

Customer name	
Product name	1000 P Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	PP
MOC Plug	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Plug colour & colourant	Natural (Only Polymer)
Width of Container	93.00 mm \pm 1.5 mm
Neck Inner Diameter of Container	76.00 mm \pm 1.5 mm
Container ht. without Cap	157.30 mm \pm 1.5 mm
Container ht. with Cap	159.50 mm \pm 1.5 mm
Container weight	65.00 gms. \pm 1.5 gms
Outer Diameter of Cap	92.60 mm \pm 0.5 mm
Inner Diameter of Cap	90.50 mm \pm 0.5 mm
Thread Inner Diameter of Cap	88.50 mm \pm 0.5 mm
Cap ht.	18.90 mm \pm 0.5 mm
Cap weight	13.90 gms \pm 0.5 gms
Plug Outer Diameter (Collar)	87.50 mm \pm 0.5 mm
Plug Outer Diameter (Body)	77.30 mm \pm 0.5 mm
Plug Height	9.00 mm \pm 0.5 mm
Plug Weight	6.00 gms \pm 0.5 gms
Induction Wad Diameter	88.90 mm \pm 0.1 mm
Induction Wad thickness	0.80 mm \pm 0.1 mm
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	1000 ML
Container brim level	1115 ML

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