



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1134

Drawing no.- Cont.(SPI-4-187/00) /Cap(SPI-4-188/00)

Customer name	
Product name	50 Q Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
Body OD of Container	49.20 mm \pm 0.5 mm
Neck Inner Diameter of Container	32.80 mm \pm 0.5 mm
Container ht. without Cap	52.00 mm \pm 0.5 mm
Container ht. with Cap	54.40 mm \pm 0.5 mm
Container weight	10.00 gms. \pm 0.5 gms
Outer Diameter of Cap	42.30 mm \pm 0.5 mm
Inner Diameter of Cap	39.40 mm \pm 0.5 mm
Cap ht.	16.80 mm \pm 0.5 mm
Cap weight	4.50 gms \pm 0.3 gms
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	50 ML
Container brim level	75 ML

QA OFFICER SIGN & STAMP	
DATE	



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1135

Drawing no.- Cont.(SPI-4-189/00) Cap(SPI-4-188/00)

Customer name	
Product name	100 Q Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
OD of Container	51.80 mm \pm 0.5 mm
Neck Inner Diameter of Container	33.20 mm \pm 0.5 mm
Container ht. without Cap	76.60 mm \pm 0.5 mm
Container ht. with Cap	78.50 mm \pm 0.5 mm
Container weight	14.50 gms. \pm 0.5 gms
Outer Diameter of Cap	42.30 mm \pm 0.5 mm
Inner Diameter of Cap	39.40 mm \pm 0.5 mm
Cap ht.	16.80 mm \pm 0.5 mm
Cap weight	4.50 gms \pm 0.3 gms
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	100 ML
Container brim level	135 ML

QA OFFICER SIGN & STAMP

DATE



Star Plastic Industries

Format No : QA-021:F01:00

Effective date : 15/05/2020

Page No. : 1 of 1

Issued Date : 16/05/2020

TITLE: DETAIL OF PRODUCT SPECIFICATION SHEET

Specification no.- SPI-1145

Drawing no.- Cont.(SPI-4-190/00) Cap(SPI-4-188/00)

Customer name	
Product name	150 Q Container/Cap
Product type	Container : Blow Moulded, Cap : Injection Moulded
MOC Container	HDPE
MOC Cap	LDPE
Cap colour & colourant	White - Masterbatch
Container colour & colourant	White - Masterbatch
OD of Container	54.85 mm \pm 0.5 mm
Neck Inner Diameter of Container	32.80 mm \pm 0.5 mm
Container ht. without Cap	88.40 mm \pm 0.5 mm
Container ht. with Cap	90.70 mm \pm 0.5 mm
Container weight	19.00 gms. \pm 0.5 gms
Outer Diameter of Cap	42.30 mm \pm 0.5 mm
Inner Diameter of Cap	39.40 mm \pm 0.5 mm
Cap ht.	16.80 mm \pm 0.5 mm
Cap weight	4.50 gms \pm 0.3 gms
Container wall thickness	1.0 mm \pm 0.1 mm
Container capacity	150 ML
Container brim level	168 ML

QA OFFICER SIGN & STAMP

DATE